Da... User: Thursday, 10/04/2008 4:00:32 PM

Julie Lecocq

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

S.O. No. :

Job Number : 38533

Estimate Number

: 10897

P.O. Number

: 10/04/2008 This Issue

: NC Prsht Rev.

Checked & Approved By

First Issue **Previous Run**

Written By

Comment

: //

: 35628

: Est Rev:F

Type

Re-format

: MACHINED PARTS

05-11-22

JLM

Drawing Number Project Number

> **Drawing Revision** Material

Drawing Name

Part Number

Due Date

: D2618

: D2618 REV B1

: BUSHING

: N/A

: B1 : N/A

: 30/04/2008

Qty:

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

MDELRINR0750

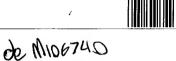


Comment: Qty.: 0.27090 f(s)/Unit

Total: 54.18000 f(s)

Delrin Round Bar .75" black (MDELRINR0500)

Batch: **M** \00740



&M105060

2.0

HARDINGE



Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA195 & Dwg D2618.

2-Deburr

3.0 QC2



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

SECOND CHECK



Comment: SECOND CHECK

PACKAGING RESOURCE #1



5.0

PACKAGING 1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

/cfyp7 oversted

170

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	-):	PAR #: Fault Category:	NCR: Yes	No DO	Δ:	Date:		

QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC	Corrective Action Section B			Varification				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector		
								6		

NOTE: Date & initial all entries

Date: User: Thursday, 10/04/2008 4:00:32 PM

*Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 38533

Part Number: D2618

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/04/24

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



a 8.41.24

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES														
DATE	STEP PROCEDURE CHANGE By		PROCEDURE CHANGE By						PROCEDURE CHANGE		PROCEDURE CHANGE		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
1000																
Part No	:	PAR #:	Fault Category:	NCR: Yes	No DO	Δ.	Date:									

Part No:	PAR #: _	Fault Category:	NCR: Yes No DQA	٨:	Date:
			QA: N/C Closed	j:	Date:

NCR:		*	WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section E	3	Varification	Approval Chief Eng				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C		Approval QC Inspector			
		A									
							i				
								190			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	38533
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618 Rev: B1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

	X	First Article		Prototype
--	---	---------------	--	-----------

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.100	+/-0.010	3,103	V			
Ø0.500	+0.000/-0.010	0.495	V/			
Ø0.313	+0.020/-0.000	Ø.495 Ø.321	$\sqrt{}$			
-						
						•
			-			

Measured by:	Audited by: MA	Prototype Approval:	N/A
Date: 08/04/20	Date: 08/04/2 2	Date:	N/A

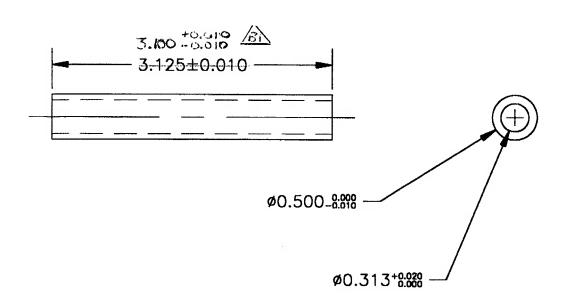
Rev	Date	Change	Revised by	Approved
Α	04.08.26	New Issue	KJ/JLM	1
В	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	





	DESIGN	DRAWN BY	DART AEROSPACE LTD	
	BW	KE		
	1		VICTORIA INTERNATIONAL AIRPORT, CANADA	
	CHECKĘD	APPROVED	DRAWING NO.	REV. 8
	BW	BW	D2618 SHEET	1 OF 1
'		500		
	DATE		MLE	SCALE
	96:10:30		BUSHING	1:1
_			7700	
	В	97.05.09	3.125 WAS 1.625, .313 WAS .375	
	81 PH	04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED 91/05/13 DS



MATERIAL: DELRIN OR TEFLON OR NYLON

SHOP COPY
RETURN TO
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